

Work Order ID 52619

October 5, 2009 8:09:46 AM

DS/10



Item ID: D3163-042
Revision ID: D
Item Name: Cover Assembly

Accept



Setup Start



Stop



Start Date: 10/05/09 Start Qty: 3.00
Required Date: 10/06/09 Req'd Qty: 3.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: *W*
QC:

Date:
Date:

Tooling:

SPC (Y/N):

Date:
Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3163

Rev D

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Rivet D3163-3 to D3163-1
Ensure holes line up

9/30/09/10/06 (2)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

2) S 02/10/06

(2) ✓

120

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME: 11:15
OVEN TEMPERATURE: 320°
FINISH TIME: 12:45

BR 09-10-06

(2)

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Page 2

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Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

EP 09/10/06 (2)

140



Small Fab

Small Fab

Small Fab

Memo

Install Nut Plates as per Dwg D3163

0.00

0.00

EP 09/10/06 (2)

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

2) 8/01/06/66

(2) /

Work Order ID 52619

October 5, 2009 8:09:47 AM



Page 3

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Setup Start



Stop



Start Date: 10/05/09 Start Qty: 3.00
Required Date: 10/06/09 Req'd Qty: 3.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

10/10/06

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/07

09-10-4

Picklist Print

October 5, 2009 8:09:45 AM

Page 1

Work Order ID: 52619

Parent Item: D3163-042RevD

Parent Item Name: Cover Assembly



Comments:

Start Date: 10/05/09

Required Date: 10/06/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3163-1RevD		Manufactured	No			100	Each	2.0000	3.0000			
												
Plate												

EP 09/10/06

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

50398

352621

(2)

2

2

D3163-3RevD		Manufactured	No			100	Each	0.0000	3.0000			
												
Plate												

352617

(2)

EP 09/10/06

MS20426AD3-4		Purchased	No			100	Each	8,197.000	12.0000			
												
RIVET												

EP 09/10/06

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

104374

110398

8197

4197

4000

8

MS20426AD3-4		Purchased	No			140	Each	8,197.000	12.0000			
												
RIVET												

EP 09/10/06

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

104374

110398

8197

4197

4000

8

Picklist Print

October 5, 2009 8:09:45 AM

Page 2

Work Order ID: 52619

Parent Item: D3163-042RevD

Parent Item Name: Cover Assembly



Comments:

Start Date: 10/05/09

Required Date: 10/06/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21059L08		Purchased	No			140	Each	229.0000	6.0000			
												
Nut												

EP 09/10/06

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	229	
112314	200	
12706	29	

4

October 5, 2009 8:09:45 AM

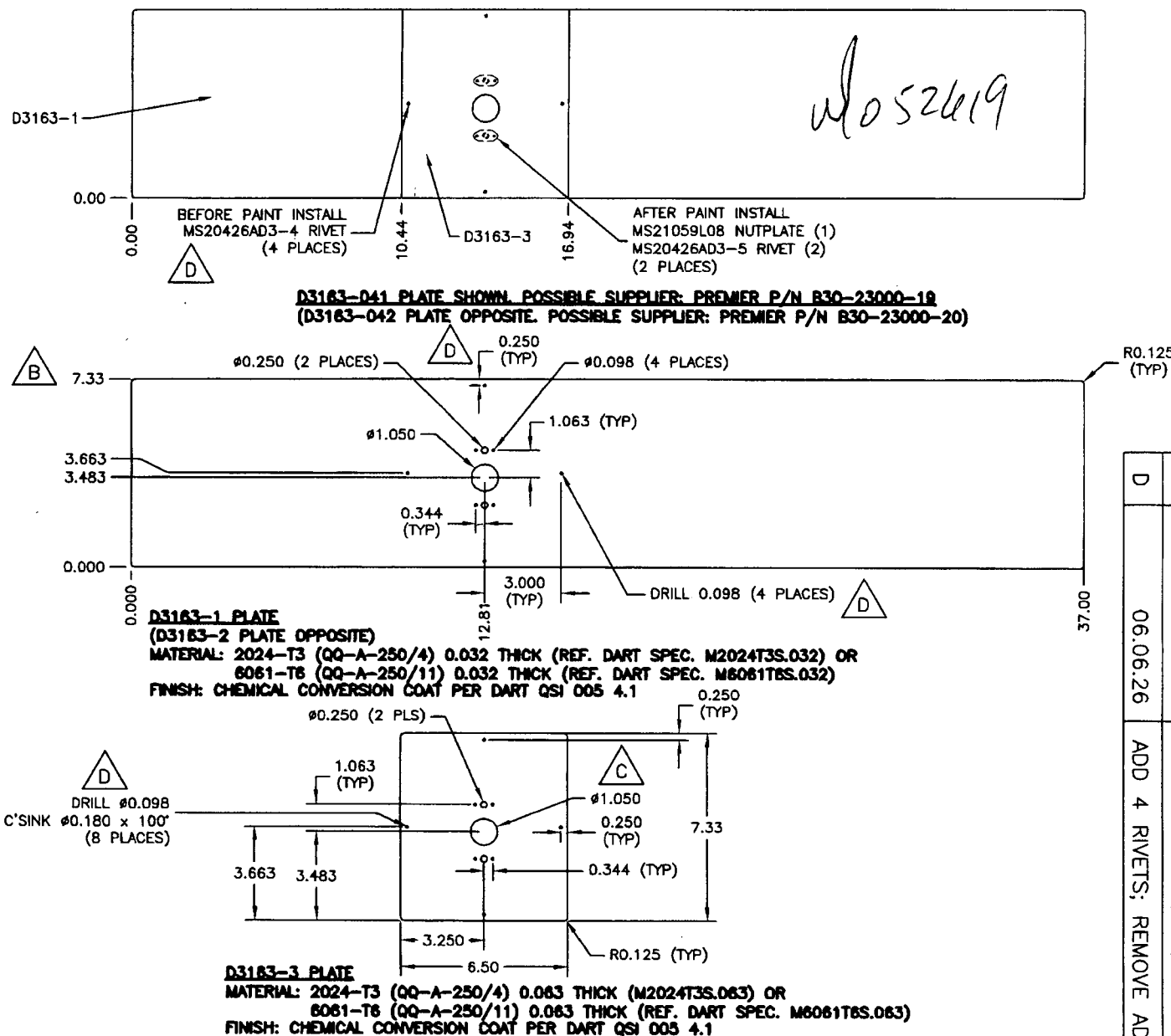
Shop Packet Print

Page 2

DART

RELEASED
06.06.26

DESIGN	RF	DRAWN BY	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	APPROVED	PH	DRAWING NO. D3163
DATE	06.06.26	TITLE	PLATE	REV. 0 SHEET 1 OF 1
A	02.04.26	NEW ISSUE		SCALE 1:6
B	04.10.06	7.33 WAS 7.20; REMOVE PERIMETER HOLES		
C	05.11.22	Ø1.050 WAS Ø1.000		
D	06.06.26	ADD 4 RIVETS; REMOVE ADHESIVE		



GENERAL NOTES:

- 1) FINISH: POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3 AFTER ASSEMBLY OF D3163-3 PLATE BUT BEFORE INSTALLATION OF MS21059L08 NUTPLATES
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER